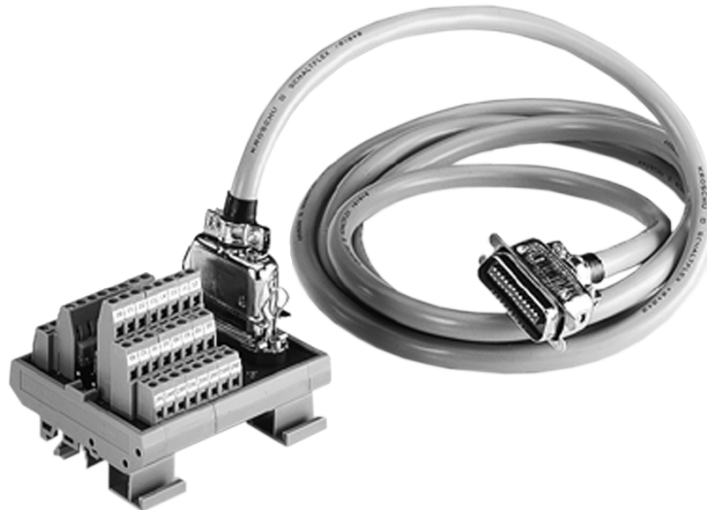




### Design

The terminals for 8 inputs and 8 outputs are combined in a basic unit. In addition, distributor terminals are provided for 0 V and 24 V for the supply of sensors and actuators. The base unit can be clipped onto top-hat rails. All contact points and the current supply are linked to the 24-pin plug. The I/O terminal is connected to the control cabinet by means of an I/O cable, which is not part of the scope of delivery (Order No. 34031).

### Function

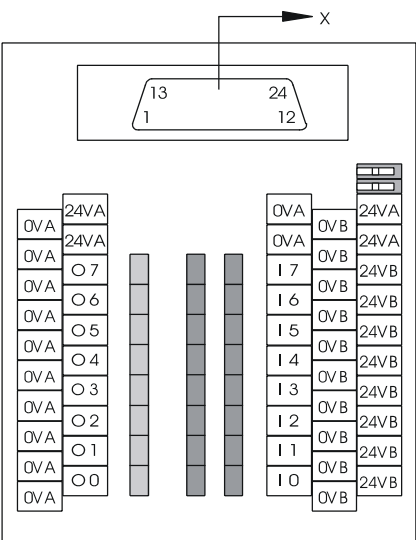
The I/O terminal provides 8 inputs and 8 outputs on screw terminals. 24 LEDs are available for status display to indicate the status of the I/Os.

### Technical data

| Electric                   |                                      |
|----------------------------|--------------------------------------|
| Number of inputs with LED  | 8                                    |
| Number of outputs with LED | 8                                    |
| Number of terminals 0 V    | 22                                   |
| Number of terminals 24 V   | 12                                   |
| Connector                  | Amphenol-Tuchel 24-pin, 57 GE series |

034035

I/O terminal

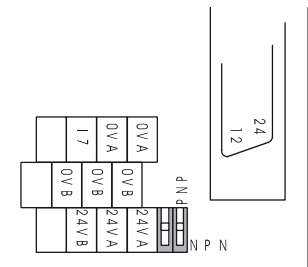


|        |       |
|--------|-------|
| PIN 1  | O0    |
| PIN 2  | O1    |
| PIN 3  | O2    |
| PIN 4  | O3    |
| PIN 5  | O4    |
| PIN 6  | O5    |
| PIN 7  | O6    |
| PIN 8  | O7    |
| PIN 9  | 24 VA |
| PIN 10 | 24 VA |
| PIN 11 | 0 VA  |
| PIN 12 | 0 VA  |
| PIN 13 | I0    |
| PIN 14 | I1    |
| PIN 15 | I2    |
| PIN 16 | I3    |
| PIN 17 | I4    |
| PIN 18 | I5    |
| PIN 19 | I6    |
| PIN 20 | I7    |
| PIN 21 | 24 VB |
| PIN 22 | 24 VB |
| PIN 23 | 0 VB  |
| PIN 24 | 0 VB  |

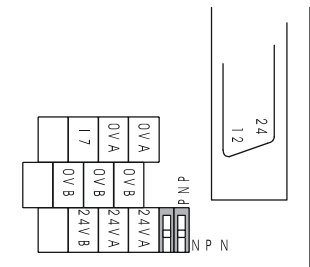
Pin assignment

Note The inputs of the I/O terminal can be switched for the connection of either positive switching (PNP) or negative switching (NPN) sensors via two slide switches.

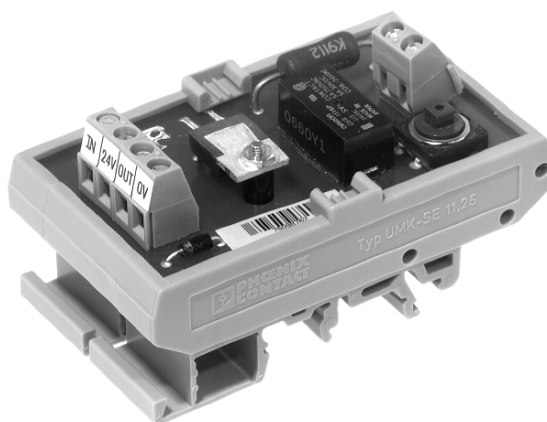
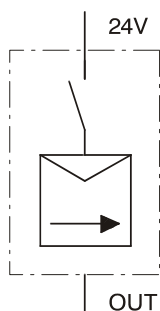
Connection of positive switching sensors (PNP):  
both switches in PNP position



Connection of negative switching sensors (NPN):  
both switches in NPN position



Slide switch positions



### Design

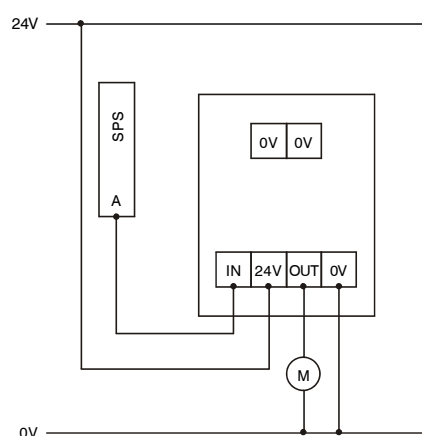
A relay and an electronic current limiter have been integrated on a circuit board. The circuit board can be fitted via the attachments on the reverse side. Electrical connection is effected via screw terminals.

### Function

The device limits the surge current to a maximum of 2A the moment it is switched on. Otherwise, the module operates in the same way as a relay.

### Note

This module must only be used to operate consuming devices with a maximum static current requirement of 1A. The current limiting effect must not be used for the continuous current limiting of a consuming device.



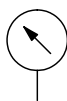
### Connection diagram

# 150768

## Starting current limiter

Technical data

| Electric                 |         |
|--------------------------|---------|
| Control voltage          | 24 V DC |
| Current                  | 1.0 A   |
| Current limitation       | 2 W     |
| Max. limitation duration | 50 ms   |
| Max. switching frequency | 1/s     |

**Description**

Pressure gauges are used to measure and indicate pressure values at pneumatic control systems.

Pressure gauges may not be loaded to more than  $\frac{3}{4}$  of their full scale value during continuous operation.

# 162844

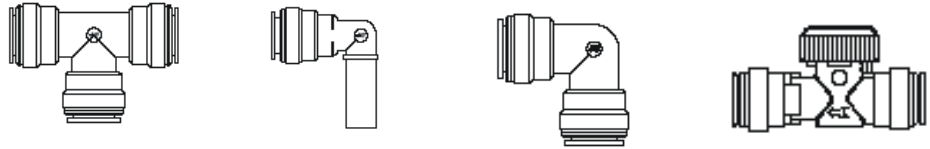
## Manometer

### Technical data

| Feature                                                                 | Data/description                                      |
|-------------------------------------------------------------------------|-------------------------------------------------------|
| Nominal size of pressure gauge                                          | 63 mm                                                 |
| Indicating range [bar]<br>Indicating range [psi]                        | 0 ... 1 bar<br>0 ... 14.5 psi                         |
| Continuous load factor                                                  | 0.75                                                  |
| Alternating load factor                                                 | 0.66                                                  |
| Operating medium                                                        | Liquid and gaseous media<br>(no oxygen, no acetylene) |
| Design structure                                                        | Bourdon-tube pressure gauge                           |
| Pneumatic connection                                                    | G1/4                                                  |
| Position of connection                                                  | Rear side central                                     |
| Ambient temperature                                                     | -20 ... +60 °C                                        |
| Measurement accuracy class                                              | 2.5                                                   |
| Protection class                                                        | IP43                                                  |
| Materials information<br>connecting thread<br>housing<br>viewing window | Brass<br>ABS<br>PS                                    |
| Conforms to standard                                                    | DIN EN 837-1                                          |

## 170701, 170702, 170703

### Push-fit piping system



#### Function

Piping of process engineering systems is quick, reliable and leak-proof using the piping and push-fit connector system. The individual components of the piping system are:

- Straight piping sections available in different lengths Order No. 304518
- Blanking plug Order No. 170704
- Push-in T-connector (see above) Order No. 170702
- Push-in L-connector 90° (see above) Order No. 690590
- Push-in L-connector 90° (see above) Order No. 170701
- Hand lever valve (see above.) Order No. 170703

#### Design

The piping system consists of pipes and push-fit connectors made of plastic.

#### Technical data

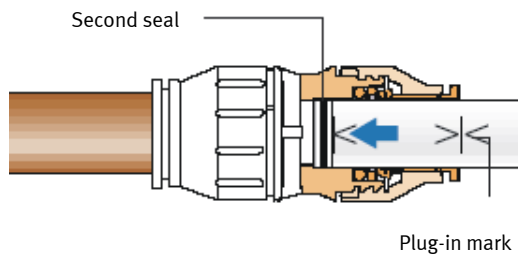
| Parameter                 | Value                                    |
|---------------------------|------------------------------------------|
| Operating characteristics |                                          |
| Cold water system         | 20 °C/10 bar                             |
| Hot water system          | 65 °C/7 bar                              |
| Central heating system    | 82 °C/4 bar                              |
| Withdrawal force          | > 1200 N/20 °C                           |
| Bursting pressure         | > 40 bar/20 °C                           |
| Flow media                | Water, miscellaneous gases               |
| Operating pressure        | Max. 6 bar at 80 °C                      |
| Material                  | Plastic PEM (Polymerelectrolytmembranes) |
| Piping diameter, external | 15 mm                                    |

# 170701, 170702, 170703

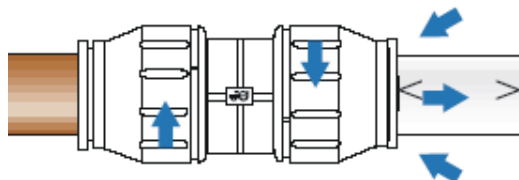
## Push-fit piping system

### Assembly/dismantling

- A pipe cutter is required to cut the piping to length.
- Piping is assembled without the need for tools.
- 
- **Assembly:**
  - Simply cut the piping to length using plastic pipe cutters and ensure that the pipe is free of sharp edges, longitudinal grooves or other damage.
  - Prior to pushing-in, the fitting must be in the „unlocked“ position, whereby a narrow gap exists between the screw cap and the body of the fitting.
  - Insert the piping past the O-ring up to the stop in the connector. The O ring in the support sleeve ensures additional sealing of the connection.
  - Tighten the screw cap up to the stop on the housing. This presses the O-ring onto the piping, thereby securing the connector.
  - Check the established connection by attempting to withdraw the piping.



- **Dismantling:**
  - Unscrew the screw cap until a narrow gap is created and the two arrows snap into the opposite position. Press back and hold the retaining element using your fingers or with the help of releasing tool. The pre-fitted piping can now be pulled out.





- Typical areas of application
- Recirculating pump for water, antifreeze compounds in heating systems for motor vehicles, boats, caravans, etc.
  - Recirculating pump for fresh water cooling in vehicles.
  - All-purpose pump for applications where self-priming is not required.

Mounting instructions

These pumps are standard intake centrifugal pumps and must be filled with the pumping medium prior to commissioning.

These pumps must not be operated dry. A brief period of dry operation does not damage the pump. Please note that if the pump is operated dry for more than 30 minutes, it will be rendered unusable. If run dry, a noise will become audible.

**Important: This pump must always operate in the specified direction of rotation.**

The pumps are designed for continuous operation and voltage fluctuations of  $\pm 20\%$ . They must not be used for waste water containing coarse dirt particles.

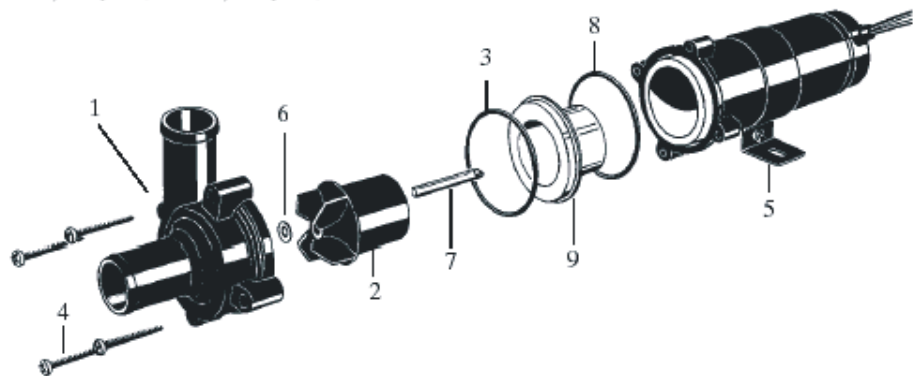
The pumps can be installed in any working position – horizontal or vertical. In order to avoid the formation of air pockets, the pump outlet should be turned upwards in the case of horizontal mounting or aligned so that it is positioned at the upper side of the pump.

# 170712

## Pump

### Design

The pump is held within a clamping ring and is mounted onto a profile plate using two screws and T-head nuts.



Individual components of the pump:

- |                  |                  |                   |
|------------------|------------------|-------------------|
| 1) Housing, Ø 20 | 2) Impeller      | 3) O-ring         |
| 4) Screw         | 5) Clamping ring | 6) Washer         |
| 7) Shaft         | 8) Seal          | 9) Magnet housing |

### Note

When in operation, note the polarity of the voltage applies. The cable connections are colour coded:

|                          |                   |       |
|--------------------------|-------------------|-------|
| <b>Operating voltage</b> | Positive terminal | red   |
|                          | Negative terminal | black |

The maximum cable length is 44 m at:

Cable cross section: 1.0 mm<sup>2</sup>

Operating voltage: 24 V

## Technical data

| Parameter                                                      | Value                                                                                                |
|----------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| Pump housing                                                   | Fibreglass reinforced plastic (PPA, GF 30 %)                                                         |
| Shaft                                                          | Stainless steel                                                                                      |
| Wearing plate                                                  | Stainless steel                                                                                      |
| O-ring                                                         | EPDM                                                                                                 |
| Impeller                                                       | Body: Fibreglass reinforced plastic (PPS, GF 40 %)<br>Magnet: Ferrite<br>Bearing: Resin-bound carbon |
| Magnet housing                                                 | Fibreglass reinforced plastic (PSU, GF 30 %)                                                         |
| Motor flange                                                   | Fibreglass reinforced plastic (PA66, GF 30 %)                                                        |
| Motor housing                                                  | Steel, iron-zinc treated,                                                                            |
| Motor cover                                                    | Fibreglass reinforced plastic (PA 66, GF 30 %)                                                       |
| Schrauben                                                      | Steel, iron-zinc treated,                                                                            |
| Motor                                                          | Bearing mounted, permanent magnet motor 12/24 V                                                      |
| Motor bracket?                                                 | Aluminium, varnished                                                                                 |
| Protection class                                               | IP 67 (DIN 40050)                                                                                    |
| Connection<br>Push-in connection for piping diameter, external | 20 mm (¾")<br>15 mm                                                                                  |
| Interference suppressed                                        | EN 55014                                                                                             |
| Temperature range<br>Fluidt<br>Environment                     | –40°C – + 100°C<br>–40°C – +70°C                                                                     |
| Max. system pressure                                           | 2.5 bar                                                                                              |
| Operating voltage                                              | 24V DC                                                                                               |
| Power                                                          | 26 W                                                                                                 |
| Max. flow                                                      | 10 l/min                                                                                             |
| Dimensions:<br>Length<br>Width<br>Height                       | 170 mm<br>62 mm<br>75 mm                                                                             |
| Weight                                                         | 0.53 Kg                                                                                              |

# 170712

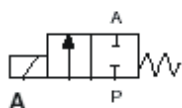
## Pump

Pressure and performance

| Pressure (bar)                                                | Delivery rate (l/min) | Current at 24 V (A) |
|---------------------------------------------------------------|-----------------------|---------------------|
| 0.1                                                           | 26                    | 1.1                 |
| 0.2                                                           | 19,5                  | 1.0                 |
| 0.3                                                           | 9,0                   | 0.75                |
| Measured values apply for a tubing connection of 3/4" (20 mm) |                       |                     |



2/2 way solenoid valve

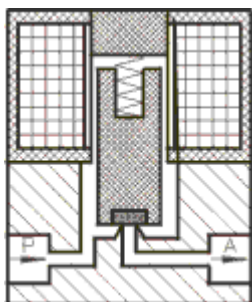


Symbol

## Function

The 2/2-way solenoid valve is a direct controlled valve. If electrical current is not flowing through the coil, the valve is closed by spring power. There is no pilot pressure necessary to open the valve.

## Functional principle



In normal position the armature with seal is pressed from spring power on the valve seat.

The medium reinforces the seal effect. Engaging the solenoid coil the armature is lifted from the valve seat whereby it is released. The medium is possible to flow unchecked from P to A. Deactivating the solenoid coil the clip presses on the armature whereby the valve is locked.

## Design

The 2/2-way solenoid valve is mounted with plug connectors into the piping.

# 170715

## 2/2 way solenoid valve DN10

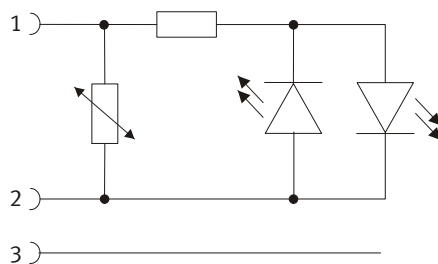
|                       |                                                                                       |
|-----------------------|---------------------------------------------------------------------------------------|
| Assembly position     | The assembly position of the valve is in any direction, preferably vertical position. |
| Medium                | Neutral gases, liquids and steam.                                                     |
| Electrical connection | Plug vanes to DIN 43650 A for a connector socket Type 2508.                           |
| Note                  | For a firm attachment, a pipe clamp may be fitted in front and behind the valve.      |

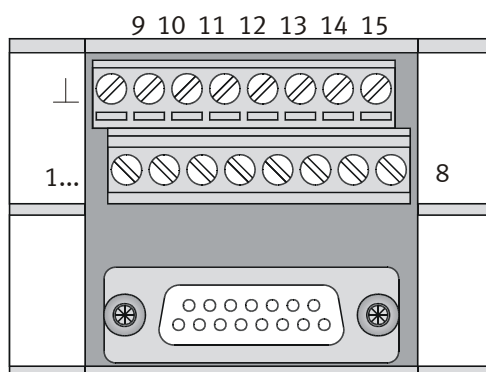
### Technical data

| Parameter                    | Wert                                                              |
|------------------------------|-------------------------------------------------------------------|
| Nominal diameter             | 10 mm (DN10)                                                      |
| Connection                   | G 1/2                                                             |
| Pressure difference          | 0...0,3 bar                                                       |
| Static pressure              | max. 10 bar                                                       |
| Max. ambient air temperature | 50 °C                                                             |
| Body material                | Brass                                                             |
| Cores                        | Stainless steel (1.4105)                                          |
| Assembly position            | Arbitrary, preferably vertical position                           |
| Operating voltage            | 24 VDC ±10 %                                                      |
| Operating cycles             | max. 360/min.                                                     |
| Viscosity of usable media    | max. 21 mm <sup>2</sup> /s (3 °E)                                 |
| Power consumption            | 8 W                                                               |
| Kv-Value (water, +20°C)      | 1,2 m <sup>3</sup> /h (measurement 1 bar valve input free outlet) |
| Protection class             | IP 54                                                             |
| Weight                       | 0,415 kg                                                          |
| Subject to change            |                                                                   |

### Electrical pin assignment

- 1 24 V (black)
- 2 Ground (black)
- 3 PE (gn/ge)





## Function

The analogue terminal is an optimised terminal strip for the connection of analogue sensors and actuators to a control unit (PLC, EasyPortDA, Simu-Box etc.) via 15 pin Sub-D interfaces. A 15-pin cable (not included) with a core cross-section of  $0.25 \text{ mm}^2$  connects the analogue terminal parallel to the control unit. 4 analogue input signals and 2 analogue output signals can be connected.

## Design

The analogue terminal is to be mounted on an H-rail.

## Technical data

| Parameter                                 | Value          |
|-------------------------------------------|----------------|
| Number of analogue inputs                 | 4              |
| Number of analogue outputs                | 2              |
| Number of earth for inputs and outputs    | 2              |
| Nominal voltage $V_N$                     | 125 V          |
| Max. Current-carrying capacity per branch | 2.5 A          |
| Number of pins                            | 15             |
| Dimensions                                |                |
| Length                                    | 45 mm          |
| Width                                     | 65 mm          |
| Height                                    | 42 mm          |
| Ambient temperature (operation)           | -20 °C – 50 °C |

The function of the terminals is described in general in the allocation list and subject to the function scope of the industrial controller.

Therefore please observe the notes regarding the connection procedure of the controller.

# 526213

## Analogue terminal

Pin allocation

| PIN allocation |          | Analogue terminal |
|----------------|----------|-------------------|
| Analogue       | Function | Terminal          |
| OUT            | VO1      | 1                 |
|                | VO2      | 2                 |
|                | AGNDO    | 3                 |
| IN             | II2      | 4                 |
|                | II1      | 5                 |
|                | AGNDI    | 6                 |
|                | VI2      | 7                 |
|                | VI1      | 8                 |
| OUT            | IO2      | 9                 |
|                | IO1      | 10                |
| IN             | II4      | 12                |
|                | II3      | 13                |
|                | VI4      | 14                |
|                | VI3      | 15                |

U = Voltage

I = Current

E = Input

A = Output

GND = Earth



## Function

The Maxi-1Q-4-30 controller is a motor controller with speed adjustment for 24V DC motors. It ensures the reliable switching on and off of motors.

In the off status, the dynamic braking is active. The IxR amplification can be adjusted by means of a bridge between GND and terminal 3 (amplification 1) or terminal 4 (amplification 2).

## Design

The motor controller is to be mounted on an H-rail.

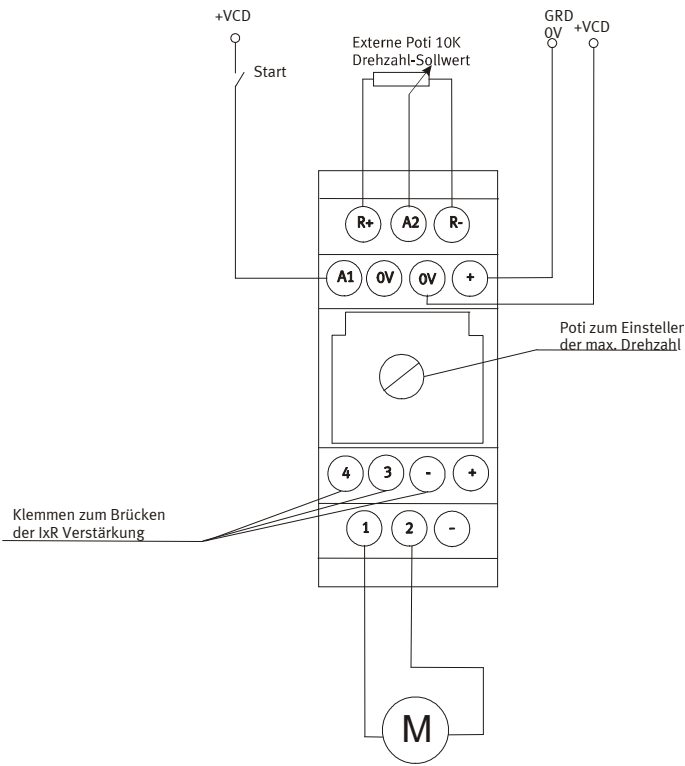
## IxR amplification

| Bridges            | Function                     |
|--------------------|------------------------------|
| None               | Minimum amplification        |
| GND and terminal 3 | Adjustable amplification     |
| GND and terminal 4 | Maximum amplification, fixed |

541150

Motor controller

Anschlussbelegung



|    |                                    |                                                           |
|----|------------------------------------|-----------------------------------------------------------|
| R+ | Ref. 10V                           | Externe potentiometer 10 kΩ.<br>Speed setpoint adjustment |
| A2 | n-setpoint                         |                                                           |
| R- | Ref. 0V                            |                                                           |
| A1 | Start                              |                                                           |
| 0V | Earth                              |                                                           |
| 0V | AGNDO (Analogue earth for outputs) |                                                           |
| +  | +VCC (supply voltage)              |                                                           |
| 4  | IxR amplification 2                |                                                           |
| 3  | IxR amplification 1                |                                                           |
| -  | GND (earth) amplification 1+2      |                                                           |
| +  | Supply voltage                     |                                                           |
| 1  | Motor (+)                          | Motor connection                                          |
| 2  | Motor (-)                          |                                                           |
| -  | Earth                              |                                                           |

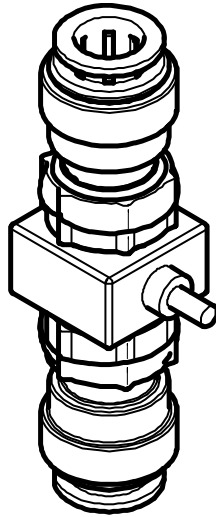
## Technical data: Input circuit

| Parameter                          | Value        |
|------------------------------------|--------------|
| Nominal voltage/triggering voltage | 24V DC       |
| Nominal voltage range min./max.    | 18V – 35V DC |
| Input current for V <sub>n</sub>   | 10 mA        |
| Analogue input voltage range       | 0V – 10V DC  |

## Technical data: Output circuit

| Parameter                               | Value                           |
|-----------------------------------------|---------------------------------|
| Switching voltage range / motor voltage | 18V – 35V DC                    |
| Max. Permanent-load current             | 3.5 A                           |
| Current limiter up to therm. cut-off    | 15 A                            |
| Speed                                   | 0V – V <sub>CC</sub> adjustable |
| Power driver                            | MOS-FET                         |



**Function**

The transparent liquid flowing-in in the direction of the arrow adopts a centrifugal motion via the rotating body in the measuring chamber and directed onto the light-weight, three-vane rotor. The speed of the rotor is proportional to flow and is sensed contactlessly via the built-in optoelectronic infrared system (diode and photo transistor).

The integral amplifier supplies a steady square-wave signal, whereby the signal level is dependent on the applied supply voltage (8 – 24V DC). Thanks to the special configuration of the rotor, any potential gas bubbles in the liquid (trapped air) are not dispersed, but are transported with the liquid.

The assembly position is arbitrary. The direction of flow is indicated by an arrow on the sensor housing. Stabilizing sections upstream or downstream of the measuring device are not required. Volumetric flow rate fluctuations or pulsation does not have a negative effect on the measuring result. A protective filter is mounted on the inlet side.

All sensor housing components in contact with media are made of polyvinylidene fluoride (PVDF).

**Design**

The flow sensor is to be fitted into piping with the help of adapters.

**Note**

Design in use: B.S.P. (British Standard Pipe Thread = Abbreviation for British pipe thread)

# 544245

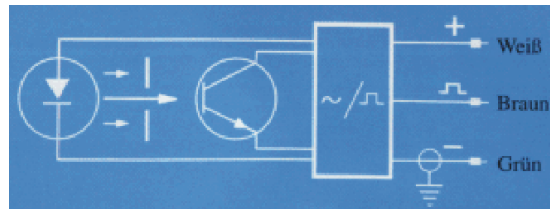
## Flow sensor Type 2

### Note

The polarity of the applied voltage is to be observed during operation. The cable connections are colour coded:

- Operating voltage      Positive terminal      white  
                                         Negative terminal      green
- Output signal      Square wave signal      brown

### Electrical design

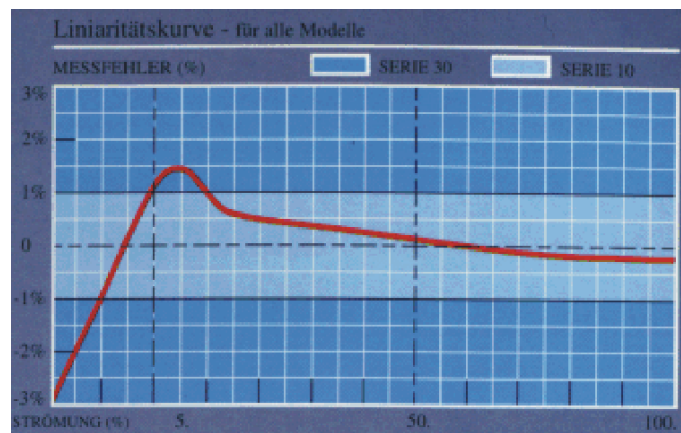


### Technical data

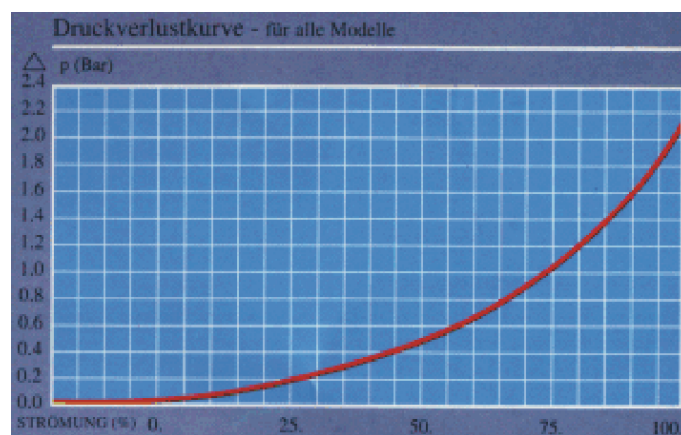
| Parameter                                                   | Value                             |
|-------------------------------------------------------------|-----------------------------------|
| Permissible operating voltage                               | 8 – 24V DC                        |
| Current consumption                                         | 18 – 30 mA                        |
| Frequency range (output)                                    | 40 – 1200 Hz                      |
| Max. Load                                                   | 2.2 kΩ                            |
| Signal pick-up                                              | Infrared (optoelectronic)         |
| K-Factor (pulse / dm <sup>3</sup> )                         | 8000                              |
| Measuring range                                             | 0.3 – 9.0 l/min                   |
| Measurement uncertainty                                     | ± 1 % of measured value, at 20 °C |
| Linearity                                                   | ± 1 % of measured value           |
| Viscosity                                                   | Max. 15 cSt (je nach Messbereich) |
| Operating pressure                                          | Max. 10 bar                       |
| Standard temperature range                                  | –40 °C – +85 °C                   |
| Polarity-reversal protection                                | Yes                               |
| Materials:<br>all components in contact with media<br>Seals | PVDF<br>Viton                     |
| Dimensions<br>Length<br>Connecting thread                   | 47 mm<br>G 1/2"                   |
| Push-in connection for piping diameter, external            | 15 mm                             |
| Electrical connection                                       | Cable                             |

Characteristic curves and  
scales

Sensor

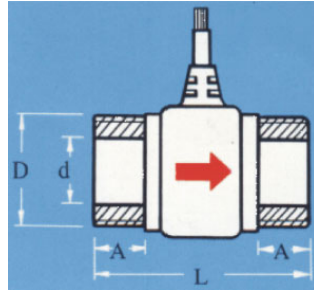


Pressure loss curve



**544245**

**Flow sensor Type 2**



Dimensions for B.S.P (British Standard Pipe Thread = Abbreviation for British pipe thread) and N.P.T. (National Standard Taper Pipe Thread = American tapered pipe thread.) design

|   |         |
|---|---------|
| A | 12.7 mm |
| L | 47 mm   |
| D | 1/2"    |
| d | 13 mm   |

**Maintenance**

The protective filter on the inlet side requires cleaning.



Pressure sensor

|          |                                                                                                                                                                                                                                                                                                                                      |
|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Function | <p>The pressure measurement transducer uses ceramic measurement cell as sensor. The electronics transduces the measured signal into output signals of 0...10 V. Because of its robust design, this sensor is for use in rough industry environment as well.</p> <p>The maximum process temperature range must not exceed 100 °C.</p> |
| Design   | <p>To protect the electronics against vibrations and humidity it is infused.</p> <p>The sensor can be connected with 2 wire or 3 wire technology.</p> <p>The pressure compensation is realized by a hole at top of the sensor.</p>                                                                                                   |
| Note     | <p>Watch the polarity of connected voltage supply.</p>                                                                                                                                                                                                                                                                               |

# 549826

## Pressure sensor

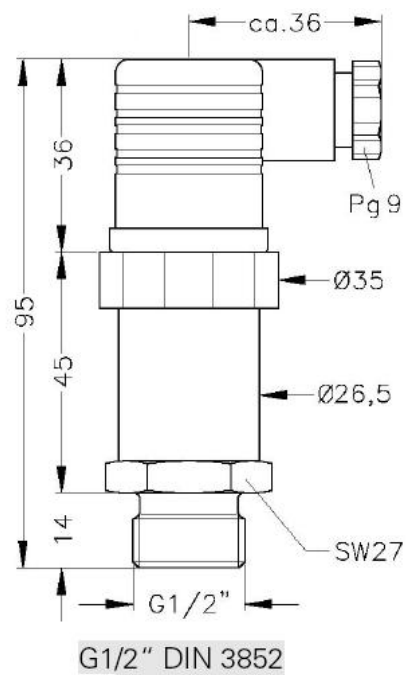
### Technical data

| Parameter                                                                                                                                                                             | Value                                                                     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|
| Measurement range                                                                                                                                                                     | 0 ... 400 mbar                                                            |
| Electrical connection                                                                                                                                                                 | Push-in elbow connector to DIN 43650                                      |
| Protection class                                                                                                                                                                      | IP 65                                                                     |
| Process connection                                                                                                                                                                    | G 1/2                                                                     |
| Parts in contact with measured substance                                                                                                                                              | Ceramic, stainless steel, NBR-sealing ring                                |
| Measurement system                                                                                                                                                                    | Ceramic cell                                                              |
| Temperature ranges<br>Process temperature (at max.<br>environment temperature of 50°C)<br>Storage temperature<br>permissible environment temperature<br>compensated temperature range | -25 °C...+100 °C<br>-40 °C...+85 °C<br>-25 °C...+85 °C<br>-10 °C...+55 °C |
| Temperature influence<br>on zero point<br>on range                                                                                                                                    | <0,25 % f.E./10 K<br><0,15 % f.E./10 K                                    |
| Power supply<br>nominal voltage<br>voltage range<br>max. permissible voltage supply                                                                                                   | 24 V DC<br>11 V DC...40 V DC<br>40 V DC                                   |
| Signal output<br>2-wire technology<br>3-wire technology                                                                                                                               | 4...20 mA<br>0...20 mA or 0...10 V                                        |
| Current limiting at output signal                                                                                                                                                     | At 110 % of pressure range                                                |
| Adjustment range                                                                                                                                                                      | Zero point ± 10 %                                                         |
| Characteristic curve deviation<br>(Linearity, hysteresis, repeatability)                                                                                                              | < 0,5% f.E. (zero point adjustment)                                       |
| Response time                                                                                                                                                                         | < 3 ms                                                                    |
| Load $R_L$ max                                                                                                                                                                        | $\frac{(U_{supply} - 11)}{0,02}$                                          |
| Load at signal output 0...10 V                                                                                                                                                        | > 2,5 kΩ                                                                  |
| Weight                                                                                                                                                                                | approx. 300 g                                                             |
| Noise immunity                                                                                                                                                                        | to DIN 50082                                                              |
| Subject to change                                                                                                                                                                     |                                                                           |

Pin assignment

| Parameter                            | Value                             |
|--------------------------------------|-----------------------------------|
| 2-wire technology (4..20mA)          |                                   |
| 1                                    | positive terminal                 |
| 2                                    | negative terminal                 |
| 3                                    | not used                          |
| Ground                               | connected                         |
| 3-wire technology (0..20mA / 0..10V) |                                   |
| 1                                    | output signal                     |
| 2                                    | negative terminal / output signal |
| 3                                    | positive terminal                 |
| Ground                               | connected                         |
| Subject to change                    |                                   |

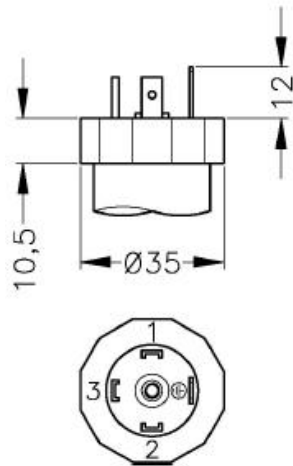
Technical diagram

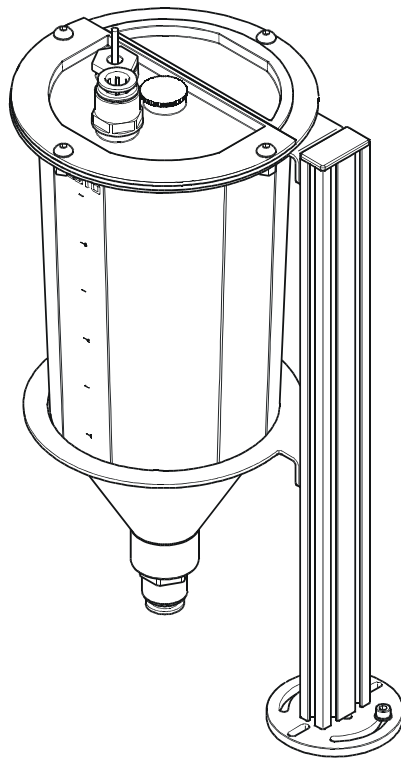


**549826**

**Pressure sensor**

Electrical connections



**Function**

The round tank has a capacity of 3 l (effective operating capacity) and can be used for liquids and solids.

The tank cover is provided with several holes with threaded connection for inflow and for sensors. Holes not required are provided with a blanking plug.

A connector d40 is fitted at the lower end of the container for discharge.

**Design**

The container is attached laterally to a profile column via brackets, using screws and T-head screws and is then mounted to the profile plate.

Different design variants with different profile feet can be used within MPS-PA.

**Note**

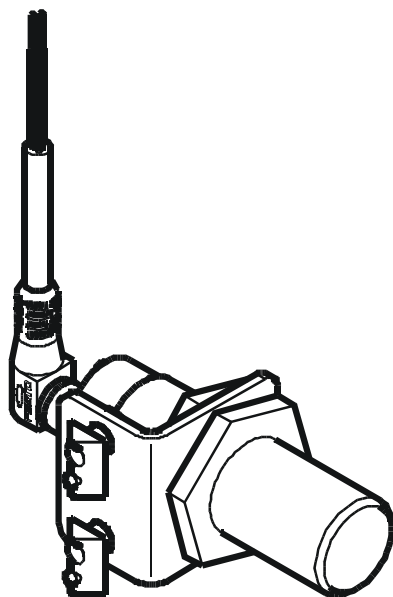
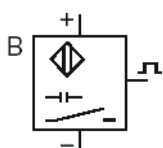
Carefully tighten the mounting screws.

# 689200

## Tank, round

### Technical data

| Parameter                                                                                       | Value                                                   |
|-------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Material                                                                                        | Macrolon 2805                                           |
| Permissible operating temperature                                                               | Max. +65 °C                                             |
| Capacity<br>Effective operating capacity<br>Container scaling                                   | Max. 4 l total volume of container-<br>3 l<br>0.5 – 3 l |
| Dimensions of cylinder approx.<br>Diameter external/internal<br>Height external/internal        | 150 mm/140 mm<br>210 mm/200 mm                          |
| Dimensions of frustum (below) approx.<br>Diameter external/internal<br>Height external/internal | 60 mm/50 mm<br>90 mm/80 mm                              |
| Push-in connections for piping diameter,<br>external                                            | 15 mm                                                   |



#### Function

The operational principle of a capacitive proximity sensor is based on the evaluation of a change in capacitance of a capacitor in an RC resonant circuit. If a material approaches the proximity sensor, the capacitance of the capacitor increases. This leads to a change in vibration response of the RC circuit which is then evaluated. The change in capacitance depends mainly on the distance, dimensions and the dielectric constants of the respective materials.

The proximity sensor has a PNP output, i.e. the signal line is switched to a positive potential in the switched status. The switch is designed in the form of a normally open contact. The connection of the load is effected between proximity sensor signal output and earth.

A yellow light emitting diode (LED) indicates the switching status and the green light emitting diode (LED) the ready status. The sensitivity of the sensor can be individually adapted with the help of a small adjusting screw.

The capacitive proximity sensor cannot be fitted flush.

#### Design

The capacity proximity sensor can be fitted in a mounting bracket using two locking nuts. The proximity sensor is of cylindrical design and has an M 18x1 thread.

**690588**

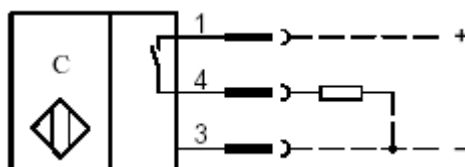
### Capacitive proximity sensor

### Note

The polarity of the applied voltage is to be monitored during operation. The cable connections are colour coded.

| Parameter              | Value |
|------------------------|-------|
| Operating voltage      |       |
| 1    Positive terminal | Brown |
| 3    Negative terminal | Blue  |
| 4    Load output       | Black |

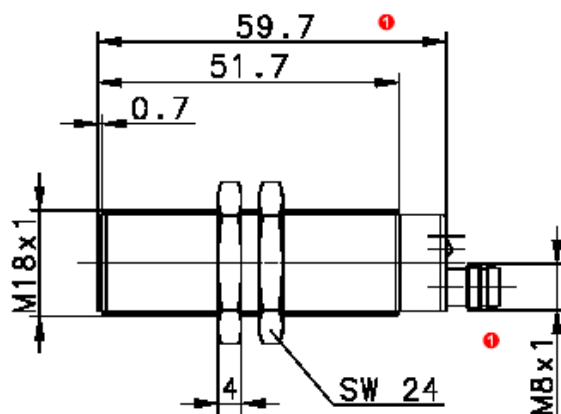
### Connection diagram



## Technical data

| Parameter                                         | Value                                                   |
|---------------------------------------------------|---------------------------------------------------------|
| Permissible operating pressure                    | 12 – 48V DC                                             |
| Switch output                                     | PNP, normally open contact                              |
| Nominal switching distance (adjustable)           | 9.5 – 10 mm                                             |
| Hysteresis (regarding nominal switching distance) | 1.9 – 2 mm                                              |
| Maximum current on contact                        | 200 mA                                                  |
| Maximum switching frequency                       | 25 Hz                                                   |
| Current consumption when idling (at 55 V)         | ≤ 20 mA                                                 |
| Permissible operating/ambient temperature         | -10 °C – +50 °C                                         |
| Protection class                                  | IP 65                                                   |
| Polarity reversal protection, short-circuit proof | Resistant to sustained short-circuit and overload-proof |
| Materials                                         |                                                         |
| Front cap                                         | PTFE                                                    |
| Housing                                           | Brass, nickel-plated                                    |
| Dimensions of housing                             | M18 x 59.7 mm                                           |
| Type of mounting                                  | Flush                                                   |
| Displays                                          |                                                         |
| Supply voltage LED                                | Green                                                   |
| Switching element „ON“ LED                        | Yellow                                                  |
| Type of connection                                | Connectors M8<br>3-ping                                 |
| Weight                                            | 55 g                                                    |
| Electrical connection                             | Cable, 2000 mm long                                     |

## Dimensions







#### Function

The device consists of a vertically arranged tapered glass tube opening at the top, through which the fluid to be measured flows. A conical float within the tube is lifted by the flow of liquid and kept afloat, if equilibrium exists between the downwards directed weight of the float on the one hand and the upwards directed force of flow and buoyancy force on the other.

The volumetric flow can be read off via an externally fitted scale and the float level marking. Bevelled notches on the float cause the float to rotate and prevent any jamming.

#### Design

The flow meter downstream of the flow sensor is fitted with a metering tube made of Trogamid –T, which is suitable for use with neutral or aggressive media. The threaded connectors moulded at the ends of the meter tube are used to receive valve fittings. O-rings embedded at the front ensure a reliable seal between the meter tube and valve fitting without generating radial forces which could cause the tube to burst.

The graduated scale printed on the meter tube is adjusted according to the respective flow medium and indicates the flow volume in l/h or m<sup>3</sup>/h. Moulded dovetailed grooves are provided to fit nominal value pointers, limit value and signal devices.

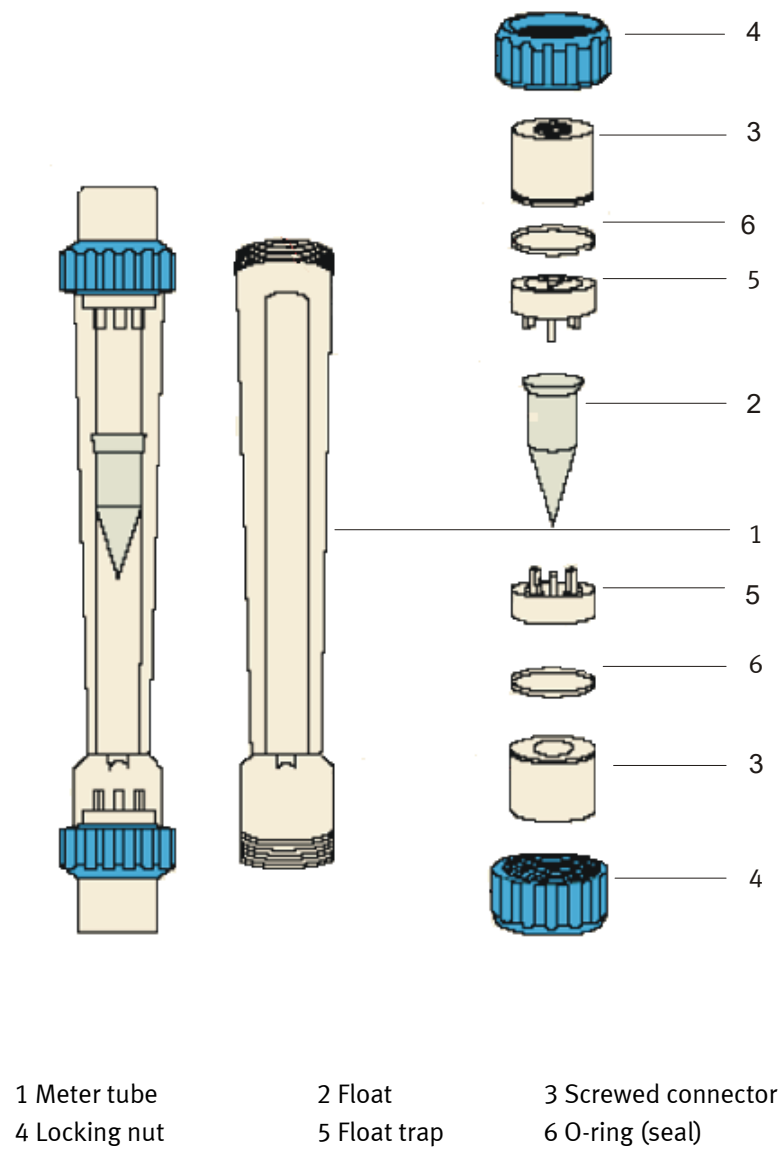
## 691225

### Float flow sensor

#### Note

The use of float flow sensors is limited to the measurement of small to medium volumetric flow of low viscosity liquids without solid particles or of gas flow at low pressures

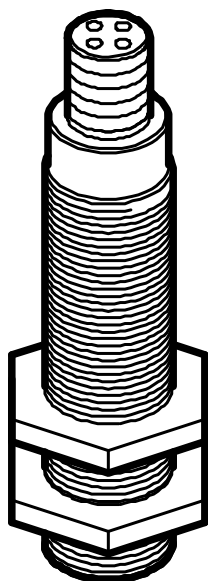
#### Technical drawing



## Technical data

| Parameter                                       | Value                                      |
|-------------------------------------------------|--------------------------------------------|
| Measuring range for water.                      | 20 – 250 l/h                               |
| Housing shape                                   | Tapered bodyr                              |
| Meter tube size – nominal size                  | 15 mm                                      |
| Materials<br>Meter tube<br>Connecting piece     | Trogamid-T<br>PVC-U                        |
| Type of connection                              | Threaded connector ends with valve fitting |
| Sealing material                                | EPDM                                       |
| Operating pressure                              | Max. 10 bar                                |
| Dimensions<br>Internal diameter x length        | 20 mm x 208 mm (L4)                        |
| Weight                                          | 0.12 Kg                                    |
| Push-in connector for piping diameter, external | 15 mm                                      |





#### Function

The functional principle of an ultrasonic sensor is based on the generation of acoustic waves and their detection following reflection via an object.

The carrier of acoustic waves is normally the atmospheric air. An ultrasonic generator is actuated for a brief period and emits a pulse of ultrasonic energy which is inaudible to the human ear. Once emitted, the pulse of ultrasonic energy is reflected via an object located within range and bounced back to the receiver. The duration of the ultrasonic pulse is evaluated by means of downstream electronics.

Within a certain range the output signal is proportional to the signal duration of the ultrasonic pulse.

The object to be detected can be of different materials. Neither shape or colour, nor liquid or powdery condition, have any or only a minimal effect on detection. In the case of an object with a smooth, even surface, the surface must be aligned vertically to the ultrasonic beam.

In its factory condition, the output signal increases with growing distance between sensor and the object to be measured.

This setting is not suitable for level measurement in a container.

With increasing filling level, the distance between the sensor and the item to be measured (water surface), the distance is reduced, whereas the gauge signal should increase. This is why the setting of the increasing output signal has been reversed. Similarly the measuring range of the sensor has been adjusted to the container.

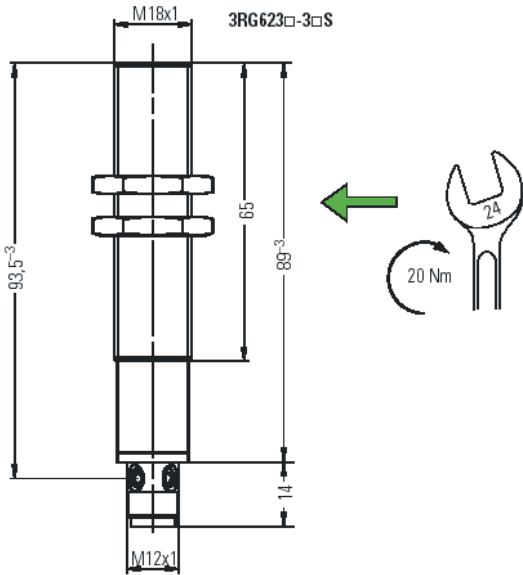
691326

Ultrasonic sensor

Technical data

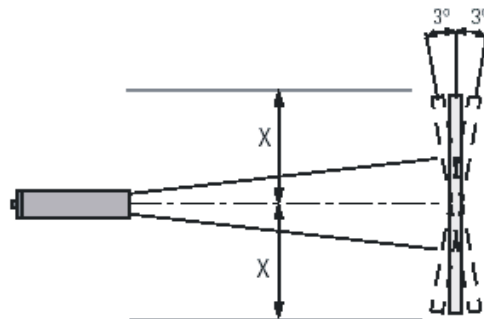
| Parameter                                             | Value                                                            |
|-------------------------------------------------------|------------------------------------------------------------------|
| Analogue output (VO)<br>Voltage range                 | 0 – 10 V                                                         |
| Protection class                                      | IP 67                                                            |
| Weight                                                | Max. 67 g                                                        |
| Ambient temperature                                   | -25 – 70 °C                                                      |
| Switching point error                                 | ± 2.5 % (-25 to 70 °C)                                           |
| Rated operating voltage Ve                            | 24V DC                                                           |
| Operating voltage range VB                            | 10 – 35 V DC (at 12 – 20V DC, sensitivity reduced by up to 20 %) |
| Permissible residual ripple                           | 10 %                                                             |
| Idle current IO                                       | < 50 mA                                                          |
| Measuring range<br>programmed<br>factory setting      | 48 – 270 mm<br>50 – 300 mm                                       |
| Characteristic curve<br>programmed<br>factory setting | Falling<br>Rising                                                |

Installation



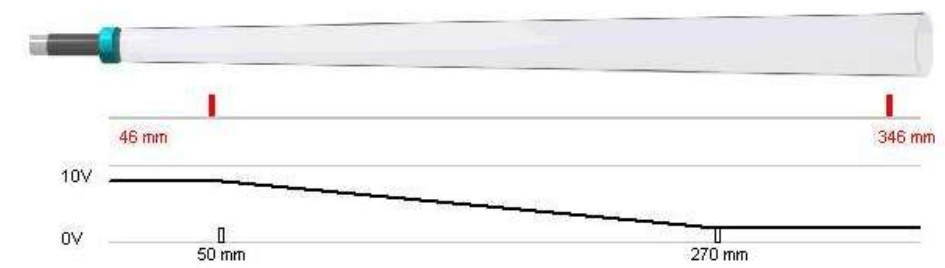
Dimensions diagram, all dimensions in mm

Free spaces



Keep free space within distance "x" around the sound cone clear of interfering objects. Angular misalignment of  $3^\circ$  applies for smooth surfaces.

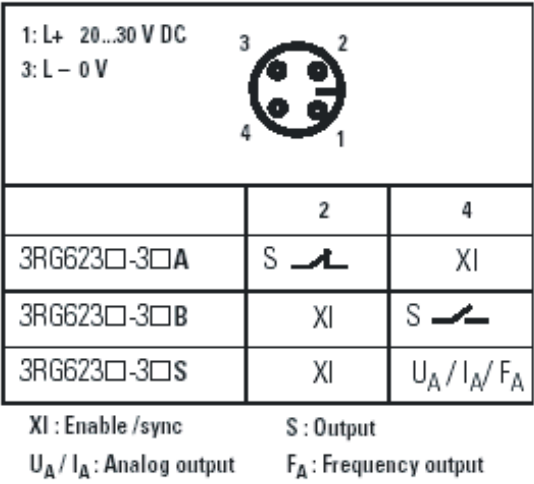
Switching range  
(Vendor settings)



# 691326

## Ultrasonic sensor

### Connection



### Pin assignment:

- 1 24V (brown)
- 2 n. c.
- 3 0V (blue)
- 4 Analogue output (black)



### Function

The measuring transducer converts the measured value of the flow sensor into a voltage within a range of 0 to 10 V. It is operated using a DC voltage of 24 V. It can be plugged into the basic terminal block and simply removed using this again by pulling out.

### Technical data measuring transducer

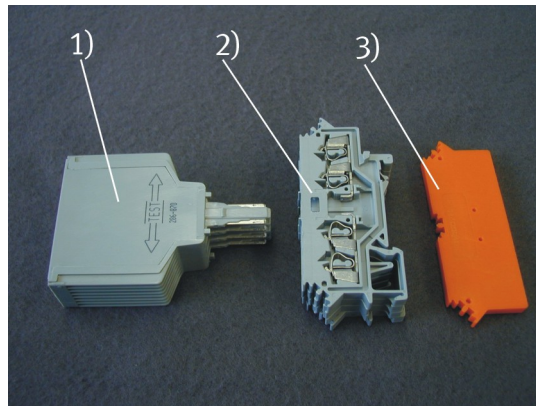
| Parameter                       | Value                |
|---------------------------------|----------------------|
| Permissible ambient temperature | 55 °C                |
| Operating voltage               | 20 – 30V DC          |
| Current consumption             | 12 mA                |
| Linearity error                 | <0.1 %               |
| Transmission error              | <0.1 %               |
| Input                           |                      |
| Square-wave frequency generator | 0 – 1kHz             |
| Signal level                    | $6V_{SS} - 30V_{SS}$ |
| Peak time                       | 3s                   |
| Output                          |                      |
| Output signal                   | 0 – 10 V             |
| Output load                     | >2k $\Omega$         |
| Colour                          | Grey                 |

## 696656

### Measuring transducer - frequency/voltage

Note regarding  
basic terminal block

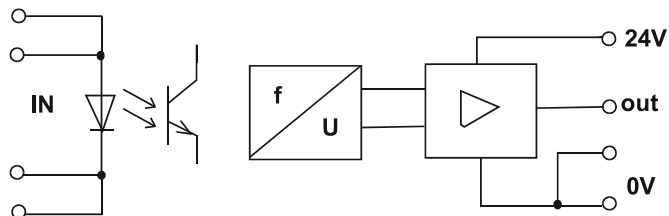
The basic terminal block has a lateral inscription plate. It is equipped with  
2-wire terminals. Front wiring; connections: CAGE CLAMP connection



Measuring converter f/V with basic terminal block:

- 1) Measuring converter f/V (plug)
- 2) Basic terminal block
- 3) Inscription plate

Electrical pin allocation



Technical data  
basic terminal block

| Parameter                         | Value                                     |
|-----------------------------------|-------------------------------------------|
| Cross-section                     | 0.08 – 2.5 mm <sup>2</sup><br>28 – 14 AWG |
| Rated voltage EN                  | 400 V                                     |
| Rated transient voltage           | 6 kV                                      |
| Degree of contamination           | 3                                         |
| Nominal current                   | 10 A                                      |
| Weight                            | 21.028 g                                  |
| Colour                            | Grey                                      |
| Type of wiring                    | Front wiring                              |
| Total number of connection points | 2                                         |
| Total number of potentials        | 2                                         |
| Height                            | 28 mm/1.1 in                              |
| Width                             | 22 mm/0.866 in                            |
| Depth                             | 50 mm/1.97 in                             |
| Strip length                      | 8 – 9 mm/0.33 in                          |

